玻璃管慢速保險絲

Fuse for Instrument, Power and Telephone (Non-indicating)

一.適用範圍:本標準適用於保護儀器,電源供應器和電話機用之熔斷保險絲.

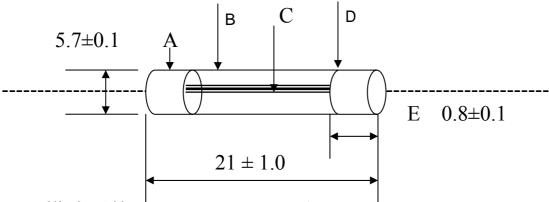
Available Range: For protecting instruments, power supplies and telephone sets.

二.形狀及尺寸如下圖單位: mm

Shape & Dimension as following illustrations. Umit: mm

ITEM NO: **50SGPH-xx - 2-1-V**

圖號: MMG52- xxA(PF)250V



2.1 構造形狀 Structure & Shape 如上圖 as shown in figure above

 5.7Φ mm x 21 mm (_____ inch x ____ inch)

2.2 額定電壓 Rated Voltage: ____250V___ AC.

2.3 額定電流 Rated Current: ____xxA___ AC.

No.	組作	牛	Component	材 料 Material
A	套	蓋	End cap	黃銅鍍鎳 Nickel-plated brass
В	管	豊	Tube	玻璃管 Glass tube
С	可溶體	豊	Element	合金線 Alloy wrie
D	粘質	削	Adhesive	樹酯與硬化劑 Resin and hardening agent
Е	導 絲	線	Lead Wire	銅線鍍錫 Brass Tin

三.機械特性 Mechanical Properties: Terminal connections & Lead Solder ability

乃經下列二項實驗證明

3.1 拉力強度 Terminal Strength:當施加軸拉力 5 磅於兩端導線(或套蓋) 1 分鐘後,無鬆動或損壞現像發生.

Lead and/or caps are soldered (adhered) to withstand axial pulling force of 5 pounds for 1 min. without loosening or any harmfulness to firmly attachment.

- 3.2 回轉強度 Torsion Strength:
 - 1.固定一端銅頭,另一端施加 720g/cm 的力搖動,銅頭不得鬆動及 發生任何本體的損壞

After being subjected to 720g/cm torsion to one cap while the other terminal fixed,no any damage or loosing resulted.

四.電器特性 Electrical Properties

4.1 負載容量 Carry Capacity:額定電流之<u>100</u>%能繼續通電,無任何外部之熔化或碳化現象.

Capable of carring 100 % of rated current continuously without any external melting or charing.

- 4.2 温度特性 Temperature:進行上項測試時,外部溫升不超過<u>70</u> When subjected to above item, the temperature rise on the exterior (both cap and tube) no more than <u>70</u>
- 4.3 熔斷特性 Clearing Time-Current: 如表所示 Indicated in list below and the attached I-T chart.

Maximum		Ciearing		Time	
最	大	熔	绘斤	時	限

	100% Rating	135% Rating	200% Rating
電流 Ampere	20.0A	27.0A	40.0A
時間 Time	4 hr MIN	1hr MAX	3secMIN ~ 120secMAX

五.突波實驗 Surge Test:為適應電感或電容性電路所產之暫態電流本產品可承受相當之突破.

In order to stand transient current caused by inductive or capaditiveckt. The fuse are designed to have minimum clearing time of 10 milli-sec.at 1000% rated current.

六.脈波實驗 Cycle Test(On Off Test):本實驗乃保證產品之壽命與可靠度,施加下述脈波 1000 次以後,本品不熔斷且內阻變化 20%以下.

This test is designed to assure a reliable fuse, Controls are set give 50% of rated amp. Positive half sine wave and a repeti-tion rate of 1 pulse (or 60% rated amp. 1 min on 2 min.) off pulse.) Fuse will not open before 1000 pulses and internal resistance change will be below 20%)

七.高溫效應 Derating Test:本品置於 70 之高溫中,負載熔將降至室溫之 80%(亦即額定電流之%)

In an air circulating oven at 70 , the carry capacity will be derated to 80% of current specified in item 4.1. (% of rated current)

八.短路實驗 Short Circuit Test:外加 <u>250</u>V <u>100</u>A AC,無法使之回復通電或發生任何電弧現象.

Under 250 V 100 A AC, no re-establishment of curent or any tendency to have restriked.

九.標 記 marking:於兩端套蓋刻印額定電流壓及電流值.

Rating Current and voltage are die stamped on the caps separately. In an permanently, non extingushed manner.

十.包 裝 Packing: 1000 pcs in a poly bag.

十一..其 它 other:

- (1) 除非另有指定,上述機械,電器特性,係於常溫,標準狀況下測試之. Unless otherwise. Specified, all tests to be performed at 25+5 and 35-50% RH.
- (2)於標準狀況下儲放一年,並經過適當之耐腐振動衝擊溼度高溫之壽命實驗後,本品乃確保上述機械與電氣之特性.

After one year's storage under normal condition, and reasonable treatments of humidity, heat, corrosion (soft spray), vibration and shock described connected standards. This item is guaranteed to meet the requirements mentioned above.

日期	總 經 理	廠 長	生 技 課	製表人
2011/03/14				