

SWEETA PRODUCTS CORPORATION

SPECIFICATION

TITLE AC POWER SOCKET	SPC. NO. SWHJC-037	PAGE : 1 OF 5 DATE : 2002.05.06
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SPECIFICATION

1. △Standard atmospheric condition :

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests are as follows :

Ambient temperature : 15℃ to 35℃

Relative humidity : 45% to 85%

Air pressure : 86kPa to 106kPa

If there is any doubt about the results, measurements shall be made within the following limits :

Ambient temperature : 20 ±2℃

Relative humidity : 60% to 70%

Air pressure : 86kPa to 106kPa

Storage Temperature Range : -20℃ to 65℃

Operating Temperature Range : -10℃ to 55℃

Operating temperature range is the range of ambient temperature for the component that can be operated continuously at rated voltage and rated current.

2. Electrical characteristics:

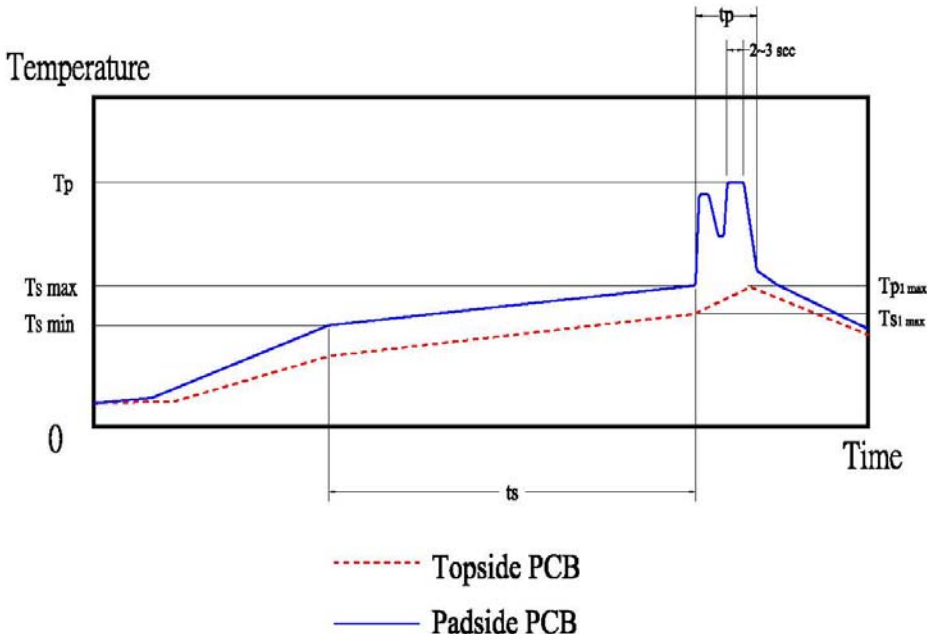
Item	Condition	Specifications
2.1 Rated voltage Rated current		AC 250V.2.5A
2.2 Dielectric strength	Power socket shall withstand 4000V AC (50 to 60Hz) . Alternating current between each pin terminal for one minute.	Without damage to parts, arcing or breakdown, etc.
2.3 Insulation resistance	A voltage of 500 V DC shall be applied for 1 minute. After which measurement shall be made.	100MΩ MIN.
2.4 Contact resistance	Measurement shall be made at 1000Hz with small current (AC 100mA MAX. 2mV MAX.)	50mΩ MAX.

ISSUE	DATE	WRTN	CHKD	APVD	DESCRIPTIONS
	2002.05.06	蘇建源	夏正雄	龔雲輝	
△x4	2007.12.20	李勇達	夏正雄	郭遠峯	修改 Solder ability 、Resistance to soldering heat 、Composite temperature humidity cyclic test
△x3	2011.11.17	黃健瑋	郭素玲	郭遠峯	To correct the 3.1 、4.3 Operating force.
△x3	2012.11.14	黃健瑋	郭素玲	郭遠峯	To modify the item 4.3, 5, 7.

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3. Mechanical characteristics			
Item	Condition	Specifications	
3.1 Operating force△	Insertion and withdrawal force shall be measured by using a gauge of standard dimensions.	4.9N~58.8N (0.5Kgf~6.0Kgf)	
3.2 Terminal strength	A static load of 19.6N (2Kgf) shall be applied to the tip of the terminals for 5 seconds. in any direction.	Without cracks or excessive looseness to the terminal. Electrical and mechanical characteristics shall be satisfied. Without play in terminal, etc.	
4. Endurance characteristics			
Item	Condition	Specifications	
4.1 Solderability	The socket shall be dipped into soldering flux of GX－7 (ASAHI CHEMICALS) or equivalent to preflux, and shall be immersed into molten solder of △250±5℃ for a period of 5±0.5 seconds. Time of dip : 3 ±0.5 seconds Length of dip : 2 ±0.5mm (from top of terminal)	A new uniform of solder shall cover a minimum of 90 % of the surface being immersed.	
4.2 Composite temperature/humidity cyclic test	The power sockets shall be subjected to the conditions as shown in below , and then shall be returned and allowed to remain in room ambient condition for 30 minutes 。		
	<div><p style="text-align: center;">Time in hours (h)</p><p style="text-align: center;">△ (4CYCLES)</p></div>		

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Item	Condition			Specifications	
4.3 Resistance to Soldering Heat Test <div>△</div>	Wave soldering Process				
	Profile Feature	Pb-Free Assembly		Electrical and mechanical characteristics shall be satisfied, and not show remarkable failure.	
		Topside PCB	Padside PCB		
	Preheat		110℃ (T _s min)		
	-Temperature min	120℃ (T _{sl} max)	150℃ (T _s max)		
	-Temperature max				
	-Time (t _s min to max)		75 sec		
	Peak/Classification Temperature	165℃ (T _{pl} max)	260℃ ±5℃ (T _p)		
	Time within 5℃ of actual Temperature (t _p)		10 sec (within 2 times every time 2-3 sec)		
	Time 25℃ to Peak temperature		3 minutes max		
Wave Soldering Temperature Profile are as below					
△About the plastic properties, Please refer to the data sheet of plastic.					
<div><div>Temperature</div><div></div><div>Time</div><div>----- Topside PCB</div><div>— Padside PCB</div></div>					
Soldering Iron Test					
Temperature of soldering Iron : 380±10℃			Same as Wave soldering Process		
Soldering time : 3±1 seconds					
△ Insertion force			4.9N～58.8N(0.5kgf～6.0kgf)		
△ Withdrawal force			4.9N～58.8N(0.5kgf～6.0kgf)		

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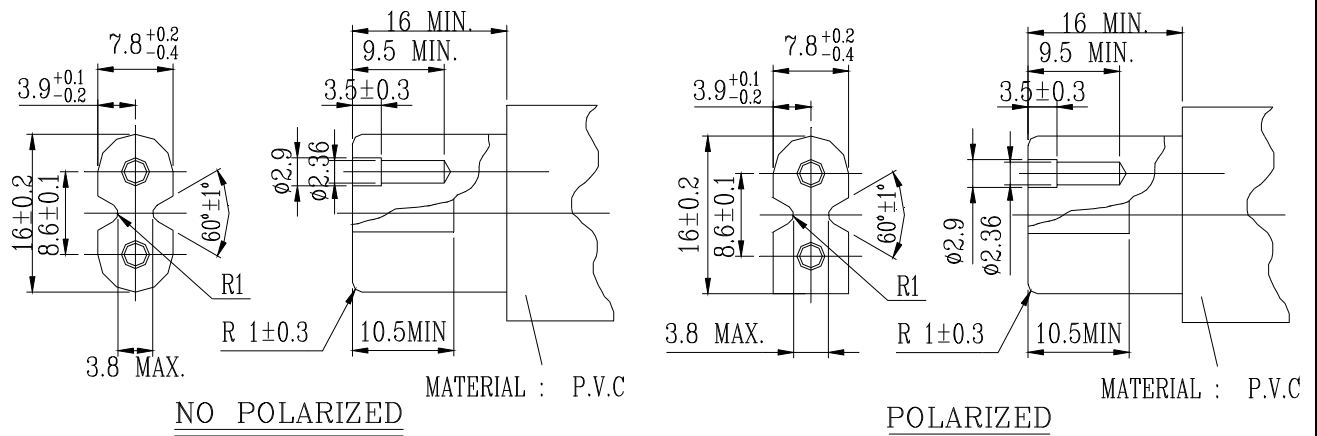
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Item	Condition	Specifications
4.4 Humidity test	The socket shall be stored at a temperature of 40°C $\pm 2^{\circ}\text{C}$ and a humidity of 90% ~ 95% for 96 hours, and shall then be returned and allowed to remain at room condition for a period of 30 minutes, and blew off any water drops on the surface of the socket by air.	Electrical and mechanical characteristics shall be satisfied. Contact resistance : 100m Ω MAX
4.5 Dry heat	The socket shall be stored for 96 hours at a temperature of 70 $\pm 2^{\circ}\text{C}$, and shall then be returned and allowed to remain at room condition for a period of 30 minutes, after which measurement shall be made.	
4.6 Cold test	The jack shall be stored for 96 hours at a temperature of -25°C $\pm 3^{\circ}\text{C}$, and shall then be returned and allowed to remain at room condition for a period of 30 minutes, after which measurement shall be made.	
4.7 Operating endurance	The life test shall consist of 5000 times of insertion and withdrawal with the mate plug at a rate of 20 to 30 times per minute under no load. Testing plug with putting electric conducted grease to avoid overheating and friction.	

5. \triangle Soldering condition shelf life about 6 months depend on storage condition of humidity, temperature and others factors.

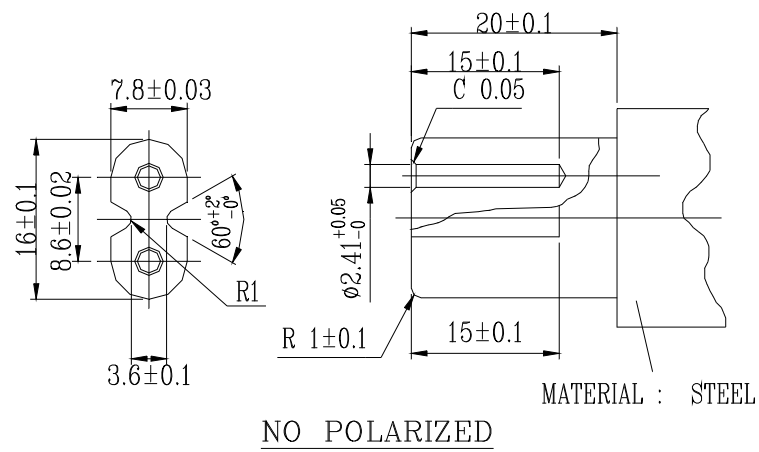
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5. Mating plug :



When above cord spec is inserted into or withdrawal from AC SOCKET, internal switch of AC SOCKET should be no problem.

6. Testing plug :



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7. △Endurance test sequence :

<div> <div>Test group</div> <div>Test sequence</div> <div>Test Item</div> </div>		A	D	E	F	G	H	I	J
2.2	Dielectric strength	1,6		1,6	1,6	1,6	1,6	1,6	1,6
2.3	Insulation resistance	2,7		2,7	2,7	2,7	2,7	2,7	2,7
2.4	Contact resistance	3,8		3,8	3,8	3	3	3	3
3.1	Operating force	4,9		4,9	4	4,8	4,8	4,8	4,8
3.2	Terminal Strength	5							
4.1	Solderability		1						
4.2	Composite temperature / humidity cyclic test			5					
4.3	Resistance to Soldering Heat test				5				
4.4	Humidity test					5			
4.5	Dry heat						5		
4.6	Cold test							5	
4.7	Operating endurance								5

Test sample quality : 2 pcs min. / group